



J.D. Irving, Limited
PURCHASE WOOD SPECIFICATIONS

GRAND LAKE TIMBER SAWMILL - SAWLOGS

EFFECTIVE DATE: May14th, 2017 weight scale

GRADE 1 Note: Diameters are measured inside bark (ISB)	
SPECIES	Spruce/fir only; minimum 75% spruce, maximum 25% fir (white-wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	12' and 16' <u>plus</u> 3" to 7" trim; loads must contain greater than 50% 16' logs.
DIAMETER	16' logs = 6" minimum to 20" maximum (with excess butt flare trimmed) 12' logs = 8" minimum to 20" maximum (with excess butt flare trimmed)
QUALITY DEFECTS	Not more than 25% diameter rot or 1/3 of gross log volume in defects from damage, sweep, porcupine chews, or other non-merchantable defect. Excessive knots: not more than 12 knots 1" – 3" in diameter OR not more than 8 knots greater than 3" diameter in any 4-foot section of a log.
GRADE 2 As above except for the following:	
SPECIES	As for Grade 1 except: Loads may contain less than 75% Spruce. Jack Pine is acceptable but must be separated for unloading.
LENGTH	As for Grade 1 except there may be less than 50% 16' logs in the load.

NOTE: Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 20+ log sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher shall be eligible for **QUALITY BONUS** where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 –week period, shall be placed on **QUALITY SUSPENSION** and deliveries immediately suspended. Suppliers placed on quality suspension shall not be allowed to resume delivery to GLT until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed: 
 Brent Thompson

Date: April 20th, 2017